SportsArt FITNESS

SportsArt Tech Tip

Issue Summary Treadmill Walk Belt Lubrication

Applies To All treadmills with the lubrication prompt: T610, T611, T620, T621, T630, T631, T650, T650M, T650ME, T652, T652M, T670, T670E, T672, T680 and T680E

Detailed Problem Description	When the total distance exceeds 4000km or 2500mi the message "SERVICE NEEDED – APPLY LUBE" (or "EL-1") appears when the belt comes to a stop. This is a lube reminder. When total distance exceeds 4100km or 2560mi the belt will not operate after it comes to a stop and the lube message stays on the screen until the following process is completed. The walk belt lubrication mode can be accessed manually before the pre-programmed lubrication prompt is displayed if the underside of the walk belt and the topside of the walking deck feel dry.
Procedure Overview	1) Service prompt lubrication of T630, T631,T650(M,ME), T652(M), T670(E), T672 and T680(E) 2) Service prompt lubrication of T610, T611, T620 and T621 3) Accessing walk belt lubrication without service prompt (all applicable models)
1) T630, T631,T650(M,ME), T652(M), T670(E), T672 and T680(E) service prompt lubrication procedure **A) Remove end cap** **B) Access lubrication mode** **C) Applicator insertion** **D) Lubrication** **E) Replace end cap**	A) Remove **one** end cap to access the rear roller without obstruction B) Simultaneously press and hold the INCLINE ▲ + INCLINE ▼ + 0 keys for two seconds to activate the "lubrication mode". The treadmill will operate at the lowest speed. The ▲ and ▼ keys will not function while in lubrication mode. C) Insert the lubrication applicator tube along the length of the rear roller, between the walk belt and the roller, until the line on the applicator tube touches the edge of the walk belt. D) Squeeze 50cc (entire bottle) of HyperGlide™ lubricant into the applicator tube. Hold the applicator tube in place for 2 minutes while the walk belt rotates slowly. After 2 minutes, remove the applicator tube. The message "PLEASE PRESS THE STOP KEY AFTER FINISHING LUBRICATION" will be displayed. Press the STOP key to exit lubrication mode and clear message. E) Replace the end cap.
2) T610, T611,T620, T621 service prompt lubrication procedure **A) Remove end cap and landing strip** **B) Lubrication process** **C) Replace landing strip and end cap** **D) Note -T620**	A) Remove one end cap **and landing strip** to access the rear roller without obstruction B) Follow Steps B → D above. The lubrication process for the T610, T611, T620 and T621 treadmills is identical. C) Replace the landing strip and end cap. D) NOTE: some older T620 may require holding: INCLINE ▲ + INCLINE ▼ + **Stop** keys for 2 seconds. This will prompt to clear miles memory, select Incline UP or Down to say "YES" then press "ENTER" to clear lube message.
3) Lubrication without service prompting	The lubrication mode can be accessed at any time. A) Remove **one** end cap (and landing strip, if necessary) B) Follow Steps B → D above. The lubrication process for all T6xx treadmills is identical. C) Replace the (landing strip if necessary, and) end cap.

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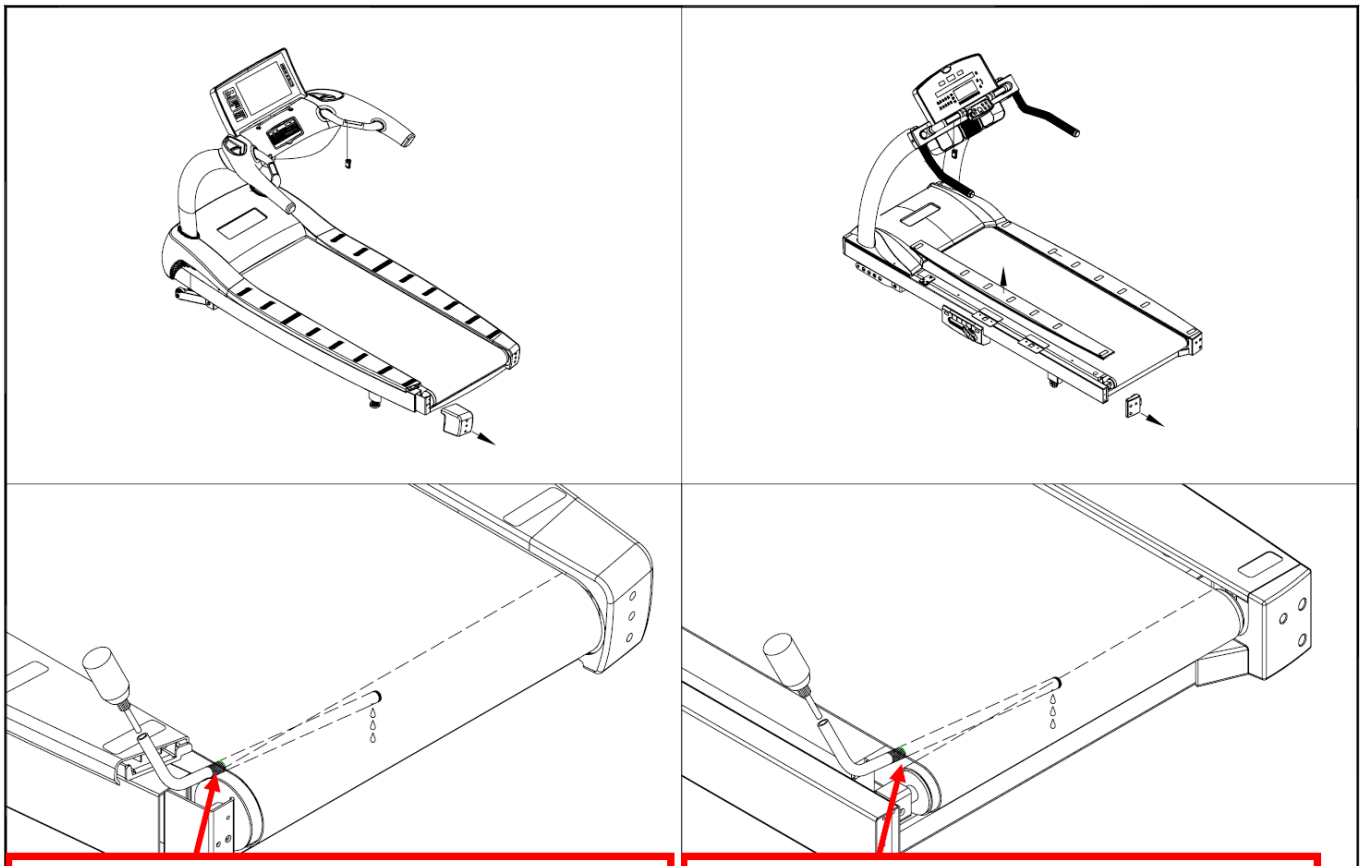
Treadmill Walk Belt/Deck Lubrication Instructions

Stop the treadmill and remove one end cap. (On T610/T611/T620/T621, a landing strip must also be removed.) Insert the applicator tube as shown between the rear roller and the walk belt. Run the treadmill at .1 MPH. Squeeze up to (50cc) of the lubricant out of the bottle. Remove the application tube and the lubrication bottle. Run the treadmill for two to three minutes to let the lubricant disperse. Secure the end cap on the treadmill. Note application illustrations below.

T630/T631/T650(M,ME)T652(M)T670(E)T672/T680 & T610/T611/T620/T621 Application Illustrations



T630/T631/T650/T652/T670/T672/T680
Remove one end cap. Insert the applicator tube so the mark meets the edge of the walk belt and the lubricant drips in the center of the walk belt.

On T610, T611, T620, T621 remove one landing strip and one end cap. Insert the applicator tube so the mark meets the edge of the walk belt and the lubricant drips in the center of the walk belt.

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